



Kitemark[®] Licence

No. KM 13358

The licence is granted to:

**Rehau Ltd
Hill Court
Walford
Ross On Wye
HR9 5QN
United Kingdom**

In respect of:

**BS EN 12608
PVC-U Profiles for the fabrication of windows and doors**

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For and on behalf of BSI:

Gary Fenton, Global Assurance Director

First Issued: 18/11/1991

Latest Issue: 20/12/2012



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Kitemark[®] Licence

No. KM 13358

BS EN 12608:2003 - Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors.

This Licence covers the following window system design specification. Only those components that have been approved in accordance with the Kitemark scheme requirements can be incorporated within the system(s) detailed. Profiles extruded at Blaenau Plastics Limited. Tanygrisiau, Blaenau Ffestiniog, LL41 3RY

System(s):	Rehau S 703 Tritec-Style 60mm Window and Door System
Material References:	PVC-U: RAU PVC 1406 Gaskets/ Weatherstrips: Vitaprene TPE, Q-Lon 9107, Fomasil TPE4058, Savatach EPDM, Trelleborg EPDM, Trelleborg Co-extruded Cellular
Fabrication and Installation:	Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s): Rehau S 703 Tritec 60mm Window System Technical Manual and the Rehau S703 approved Articles List
Fabrication Options:	Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints
Hardware Options:	Single or multipoint locking (dependent on window type)
Glazing Options:	Double glazed only Internally or externally glazed (dependent on window type)
Ventilation:	None
Window Types:	Projecting windows Tilt and turn windows Fixed windows Multilight windows consisting of opening light(s) with or without fixed light(s)

First Issued: **18/11/1991**

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Size Limitations and Performance Characteristics

Rehau S 703 Tritec-Style 60mm Window and Door System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2004 (except *)
Top hungs* Part reinforced	900	1270	-	-	-	-	-	2400 special
Top hungs* Part reinforced	1200	1270	-	-	-	-	-	2400 special
Top hungs reinforced	1394	1000	-	-	4	E750	4	1600
Top hungs Unreinforced	1200	600	-	-	4	9A	E2400	2400
Side hungs* Part reinforced	900	1270	-	-	-	-	-	2400 special
Side hungs* Fully reinforced	900	1600	-	-	-	-	-	2400 special
Side hungs reinforced	1000	1394	-	-	4	E750	4	1600
Side hungs Unreinforced	600	1200	-	-	4	9A	E2400	2400
Tilt/turns reinforced	1068	1368	-	-	2	5A	4	1600
Tilt/turns reinforced	1220	1220	-	-	4	8	E2400	2400
Fixed	3000	3000	10000	-	-	-	-	2400 Special
Multilights* Unreinforced	2630	2630	7660	1200	-	-	-	2000 Special

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Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2004 (except *)
Multilights* 233721 reinforced	2630	2630	7660	1200	-	-	-	2000 Special
Multilights* 233711 reinforced	3000	3000	8400	1200	-	-	-	1600 Special
Multilights* 233641 reinforced	3000	3000	9200	1600	-	-	-	1600 Special
Multilights* 250219 reinforced	1500	1500	5500	1250	-	-	-	2400 Special
Multilights 287798 reinforced	2700	2700	8136	1368	2	5A	4	1600
Multilight 287798 reinforced	1200	1200	4800	1200	4	9A	E2400	2400

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BS EN 12608:2003 - Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors.

This Licence covers the following window system design specification. Only those components that have been approved in accordance with the Kitemark scheme requirements can be incorporated within the system(s) detailed. Profiles extruded at Blaenau Plastics Limited. Tanygrisiau, Blaenau Ffestiniog, LL41 3RY

System(s):	Rehau S 706 70mm Window System
Material References:	PVC-U: RAU PVC 1406 Gaskets/ Weatherstrips: Vitaprene TPE, Q-Lon 9107, Fomasil TPE4058, Savatach EPDM, Trelleborg EPDM, Trelleborg Co-extruded Cellular
Fabrication and Installation:	Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s): Rehau S 706 Technical and manufacturing manuals and the Rehau S706 approved Articles List
Fabrication Options:	Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints
Hardware Options:	Single or multipoint locking (dependent on window type)
Glazing Options:	Single or double glazed (dependent on window type) Internally or externally glazed (dependent on window type)
Ventilation:	None
Window Types:	Projecting windows Tilt and turn windows Fully reversible windows Horizontally pivoted windows Fixed windows Multilight windows consisting of opening light(s) with or without fixed light(s)

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Size Limitations and Performance Characteristics

Rehau S 706 70mm Window System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2004 (except *)
Top hungs* Single point locking	600	800	-	--	-	-	-	2800 Special
Top hungs* Multipoint locking	1200	1200	-	-	-	-	-	2800 Special
Top hungs Unreinforced	1300	600	-	-	2	9A	5	2000
Top hungs reinforced	1200	900	-	-	4	E1000	4	1600
Side hungs* Single point locking	600	600	-	-	-	-	-	2800 Special
Side hungs* Multipoint locking	900	1300	-	-	-	-	-	2800 Special
Side hungs Unreinforced	600	1200	-	-	2	9A	5	2000
Side hungs reinforced	900	1300	-	-	4	E1000	4	1600
Tilt/Turns* Part reinforced	600	800	-	-	-	-	-	2800 Special
Tilt/Turns Unreinforced	1186	1186	-	-	4	E900	E2400	2400
Tilt/Turns Fully reinforced	1288	1588	-	-	3	7A	3	1600
Fully reversibles Unreinforced	1220	1220	-	-	4	E1050	E2400	2400
Horizontal pivots*	1460	1460	-	-	-	-	-	2800 Special

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Size Limitations and Performance Characteristics (continued)

Rehau S 706 70mm Window System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2004 (except *)
Fixeds*	2400	2400	8000	-	-	-	-	2800 Special
Multilights* Unreinforced	1200	1200	4400	1000	-	-	-	2800 Special
Multilights* 261748 T/M	1600	1600	5600	1200	-	-	-	2800 Special
Multilights - Welded joint* 261748 T/M	2440	2440	7320	1220	-	-	-	2400 Special
Multilights* 261948 T/<	1600	1600	5600	1200	-	-	-	2800 Special
Multilights* 261948 T/M	2440	2440	7320	1220	-	-	-	2400 Special
Multilights - Welded joint* 261738 T/M	2500	2500	8180	1590	-	-	-	2000 Special
Multilights - Mec hanical joint* 261738 T/M	1800	1800	6800	1800	-	-	-	2400 Special
Multilights - Welded joint* 264454 T/M	2440	2440	7320	1220	-	-	-	2400 Special
Multilights* Fully reinforced	3000	1388	8776	1348	4	E1000	4	1600
Multilights 261748 T/M	1200	1200	4800	1145	2	9A	5	2000
Multilight 287796 T/M	1488	1488	5416	1220	4	E1050	4	2400

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System(s):	Rehau S 719 Tilt Sash Vertically Sliding PVC-U Window System
Material References:	PVC-U: RAU PVC 1406 Gaskets/ Weatherstrips: Vitaprene TPE, Q-Lon 9107, Fomasil TPE4058, Savatach EPDM, Trelleborg EPDM, Trelleborg Co-extruded Cellular
Fabrication and Installation:	Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s): Rehau S 719 Technical and manufacturing manuals and the Rehau S719 approved Articles List
Fabrication Options:	Welded or mechanically fixed transoms/mullions, tee and/or cruciform joints
Hardware Options:	Multipoint locking
Glazing Options:	Double glazed Internally glazed
Ventilation:	None
Window Types:	Vertically sliding Windows

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Size Limitations and Performance Characteristics

Rehau S 719 Tilt Sash Vertically Sliding PVC-U Window System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2004 (except *)
Vertical Sliders	1120	1850	-	-	2	E750	5	2000

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System(s): Rehau GENE0 Window System

Material References: **PVC-U:** RAU PVC 1406
Gaskets/ Weatherstrips: Vitaprene TPE, Q-Lon 9107, Fomasil TPE4058, Savatach EPDM, Trelleborg EPDM, Trelleborg Co-extruded Cellular

Fabrication and Installation: Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s):

Rehau GENE0 Technical and manufacturing manuals and the Rehau GENE0 approved Articles List

Fabrication Options: Welded or transoms/mullions, tee and/or cruciform joints

Hardware Options: Multipoint locking

Glazing Options: Double glazed
Internally glazed

Ventilation: None

Window Types: Tilt/Turn Window
Fixed Window

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Size Limitations and Performance Characteristics

Rehau GENE0 PVC-U Window System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2004 (except *)
Tilt/Turn	1400	1400	-	-	4	9A	E2400	2400
Fixed	470	1400	3740		4	9A	E2400	2400

First Issued: 18/11/1991

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System(s):	Rehau Nordic Plus Window System
Material References:	PVC-U: RAU PVC 1406 Gaskets/ Weatherstrips: Vitaprene TPE, Q-Lon 9107, Fomasil TPE4058, Savatach EPDM, Trelleborg EPDM, Trelleborg Co-extruded Cellular
Fabrication and Installation:	Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s): Rehau Nordic Plus Technical and manufacturing manuals and the Rehau Nordic Plus approved Articles List
Fabrication Options:	Welded or transoms/mullions, tee and/or cruciform joints
Hardware Options:	Multipoint locking
Glazing Options:	Double glazed Internally glazed
Ventilation:	None
Window Types:	Projecting windows Fixed windows Multilight windows consisting of opening light(s) with or without fixed light(s)

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Size Limitations and Performance Characteristics

Rehau Nordic Plus PVC-U Window System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2004 (except *)
Side Hung	860	1545	-	-	4	9A	E2400	2400
Fixed	1545	1545	4810		4	9A	E2400	2400
Multilight T/M 534021	1800	1600	-	1545	4	9A	E2400	2400

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